

SUPERINTENDENT (WELDING)

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Company: National Petroleum Construction Company Limited

Location: abu dhabi

Category: other-general

Job Description

- 1) Supervise all activities associated with structural, piping and pipeline welding on board offshore barges/vessels.
- 2) Identify requirements for personnel, equipment and welding consumables to meet project requirements prior to offshore mobilization.
- 3) Coordinate with welding supervisors / foremen, welding inspectors and third party NDT personnel.
- 4) Responsible for carrying out welding trials, qualification of welding procedures, training of welders/ welding operators at offshore.
- 5) Responsible for implementing applicable welding and QA/QC procedures and maintaining welders' qualification validity.
- 6) Conduct tool box meetings with welding crew and promote safety awareness among them.
- 7) Supervise the setting up of welding, beveling and clamping equipment for correctness.
- 8) Closely monitor the consumption of welding electrodes, shielding gases, welding flux and other related material and report short-falls or request replenishment ahead of time to warehouse and field engineer.
- 9) Coordinate with client, third party and inspection team on welding issues.
- 10) Troubleshooting of welding related problems and maintain progress.
- 11) Take necessary actions to establish a safe working environment.
- 12) Compliance in accordance with Company codes and HSE standards.

Skills Required

- 12 years' schooling with technical qualification in pipeline welding using SMAW, FCAW, mechanised SAW processes and automatic welding using GMAW (pulsed) process in 5G downhill position, air-arc gouging and repair welding.
- Minimum 12 years' hands-on experience in welding, out of which minimum 6 years as Welding Supervisor.
- Working knowledge of structural, piping and pipeline welding codes such as AWS D1.1, ASME B31.3, AP1 1104 and DNV OS-F 101.
- Sound technical knowledge in welding processes such as SMAW, SAW, GMAW, FCAW (inner shield), STT

and welding of various materials like carbon steel, stainless steel, CRA clad steel, etc. •

Ability to read and understand welding procedure specification and inspection plan

documents. • Good written and spoken English language skills. • Must be conversant with client specifications and welding standards and must be capable of interpreting radiography films of welded joints.

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